



Bulb Ornament Kit Assembly Instructions

Blank Preparation and Assembly

1. Choose a blank of the desired shape and dimensions and mount it between centers on your lathe. The blank needs to be a little bit longer than the final length to allow for waste to be trimmed off.
2. Rough turn the blank round.
3. Use a parting tool to cut a 7/16" long x 1/2" diameter tenon on the end of the blank next to the tailstock live center. The Ornament Cap will be glued to this tenon.
4. Turn the blank to the desired shape, leaving a small amount of waste on the headstock end.
5. After turning, sand the surfaces in progressive steps of 180, 240, 320, 400 and 600 grit. If a higher-gloss finish is desired, Micro-Mesh abrasives may be used.
6. Use dyes or markers to decorate the blank, if desired, or apply the finish of your choice.
7. Remove the blank from the lathe and cut away the waste from the end of the blank. Sand and finish the end of the blank.
8. Apply medium cyanoacrylate (CA) glue or two-part fast-drying epoxy to the tenon and fit it into the Ornament Cap. Wipe away any excess and allow the adhesive to cure.
9. Thread the lanyard through the eye in the Ornament Cap and tie it off to complete the ornament.

